

3

DART AEROSPACE LTD		Work Order:	18569
Description: Bearpaw Kit 19" x 24"		Part Number:	K10008
Drawing: K10008 Rev. E		Qty:	15

Step	Location	Procedure	By	Date	qty																																																
1	EXPEDITING	Issue Work Order	KA	03.01.06	15																																																
2	EXPEDITING	Photocopy blue file: K10008 D206-559 D350-578 D315-670 D427-659 labels per PPP K10008 CHG006 (Bag Blue files separately)	KA	03.01.08	15																																																
3	STORES	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>6</td> <td>D2182B050</td> <td>Rubber cushion</td> <td>B18460</td> </tr> <tr> <td>12</td> <td>D2274</td> <td>Radius block</td> <td>B18378</td> </tr> <tr> <td>2</td> <td>D2432F</td> <td>Bearpaw</td> <td>B18571</td> </tr> <tr> <td>6</td> <td>D2438</td> <td>Clamp</td> <td>B18027</td> </tr> <tr> <td>12</td> <td>D2529</td> <td>Washer</td> <td>B17520</td> </tr> <tr> <td>6</td> <td>D2732-050</td> <td>Rubber Cushion</td> <td>M4446</td> </tr> <tr> <td>12</td> <td>AN4-15A</td> <td>Bolt</td> <td>M12307</td> </tr> <tr> <td>12</td> <td>AN4-17A</td> <td>Bolt</td> <td>M11045</td> </tr> <tr> <td>24</td> <td>AN960JD416</td> <td>Washer</td> <td>M12205</td> </tr> <tr> <td>12</td> <td>MS21042L4</td> <td>Nut</td> <td>M11151</td> </tr> <tr> <td>1</td> <td>paper work package from step 2</td> <td></td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	6	D2182B050	Rubber cushion	B18460	12	D2274	Radius block	B18378	2	D2432F	Bearpaw	B18571	6	D2438	Clamp	B18027	12	D2529	Washer	B17520	6	D2732-050	Rubber Cushion	M4446	12	AN4-15A	Bolt	M12307	12	AN4-17A	Bolt	M11045	24	AN960JD416	Washer	M12205	12	MS21042L4	Nut	M11151	1	paper work package from step 2			KA	03.01.08	15
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4	QC	Inspect Level 4	KA	03.01.16	15																																																
5	STORES	Package and Identify as per PPP K10008 Rev E	KA	03.01.16	15																																																
6	EXPEDITING	Close Work Order Cost / part: 211.14 54€ 03/01/17 15	KA	03.01.20	-																																																

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10008 created for Bear paw kit (MPP 2000)	EC	
B	00.06.30	Replaced D2639 by D2981-0200-1600 (MPP 2072)	EC	
C	01.03.19	Chg 002 (MPP 2072)	EC	
D	01.04.24	Chg 003 (MPP 2135)	EC	
E	01.06.12	Chg 004 (MPP 2145)	EC	
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ RF	KA

Bluebook - PN. 03.01.17.

RELEASED
02/08/27 RF

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10008		REV. E SHEET 1 OF 1
DATE 02.07.09		TITLE BEARPAW KIT 19" WIDE x 24" LONG		SCALE NTS
A	99.12.06	NEW ISSUE		
B	01.03.14	REMOVE D500-572-013		
C	01.05.15	ADD D315-670-011		
D	02.05.14	ADD D427-659-011		
E	02.07.09	REPLACE D2639 WITH D2732-050		

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 L/L-1/L-3/L-4/ 407	D206-559-013
AS 350/355	D350-578-011
SA 315B	D315-670-011
BELL 427	D427-659-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10008	D206-559-013	D350-578-011	D315-670-011	D427-659-011
D2182B050	6	6	6	6	6
D2274	12	12	12	12	12
D2432F	2	2	2	2	2
D2438	6	6	6	6	6
D2529	12	12	12	12	12
D2732-050	6	6			6
AN4-15A	12	12			12
AN4-17A	12	12	12	12	
AN960JD416	24	24	24	24	12
MS21042L4(OR -4)	12	12	12	12	12

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WORK ORDER

18569

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 02, 2003
09:40 am

Work Order No : 0018569
 Project Name : *K10008
 Project For : week 303
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10008
 Description : Bearpaw kit 19" x 24"
 Manufactured : Yes
 Amount Req'd : 15
 Amount Done : 0
 Start Date :
 Est Finish Date : 01-16-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code :
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00